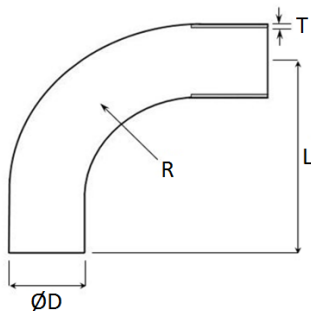


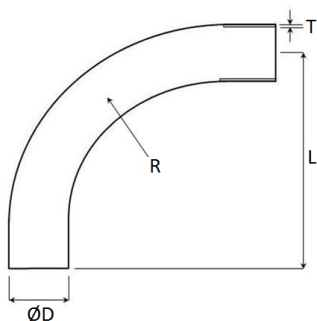
$R = 1 \times D$ 90° BEND

	1"	1.25"	1.5"	2"	2.5"	3"	4"
316L Pol	0902110	0902112	0902115	0902120	0902125	0902130	0902140
316L Desc	0902210	0902212	0902215	0902220	0902225	0902230	0902240
304L Desc	0902250	0902251	0902253	0902254	0902255	0902256	0902257
ØD	25.4	31.8	38.1	50.8	63.5	76.1	101.6
T	1.5	1.5	1.5	1.5	1.5	1.6	2
R	25	32	38	51	63	76	110
L	55	66	70	82	105	110	150



$R = 2 \times D$ 90° BEND

	1.5"	2"	2.5"	3"	4"
316L Pol	0902340	0902345	0902350	0902355	0902360
316L Desc	0902415	0902420	0902425	0902430	0902440
ØD	38.1	50.8	63.5	76.1	101.6
T	1.6	1.6	1.6	1.6	2
R	76	101	127	152	203
L	105	130	160	200	236.5



$R = 3 \times D$ 90° BEND

	1"	1.5"	2"	2.5"	3"
316L Pol	0902510	0902515	0902520	0902525	0902530
316L Desc	0902610	0902615	0902620	0902625	0902630
ØD	25.4	38.1	50.8	63.5	76.1
T	1.5	1.5	1.5	1.5	1.6
R	75	115	150	185	215
L	115	140	225	230	250